

## **Product information**

# Metaver® R

Thermal treated kaolin (metakaolin) pozzolanic hardening admixture for cementitious building materials

## **Description**

Metaver® R is produced by calcination of kaolin and is a reddish, mostly amorphous alumosilicate reacting with Portlandite (calcium hydroxide) to build cementitious CSH-phases.

## Chemical composition (M.-%)

SiO <sub>2</sub>	67-69	CaO	< 0,8
AI <sub>2</sub> O <sub>3</sub>	25-27	MgO	< 0,1
$Fe_2O_3$	< 2,5	Na <sub>2</sub> O	< 0,1
TiO <sub>2</sub>	< 1,5	K <sub>2</sub> O	< 0,2
		LOI	< 1.5

#### **Physical characteristics**

Specific density		2,5	g/cm <sup>3</sup>
Particle size distribution	D 10 D 50 D 90	~ 2 ~ 30 ~ 100	μm μm μm
Specific surface (BET)		ca. 16	m²/g
Colour Whiteness (Dr. Lange)		reddish ca. 42	
Apparent density freely settled tapped		0,5 – 0,7 ca. 0,9	g/cm <sup>3</sup> g/cm <sup>3</sup>

## **Function**

Metaver® R mostly consists of the mineral Kaolinit – a layered silicate mineral with a lattice distance of 7,2 Å between the layers. Between the layers of  $SiO_2$  and  $Al_2O_3$  in proportions of 1:2 there is another layer where water is imbedded that can be evaporated through heat treatment by calcination. The kaolin is then activated.

Portland cement develops up to 25 % calcium hydroxide (free lime) in its hydration process. This alkaline by-product is very soluble and is primarily attacked and dissolved in the presence of acids or sulphates.

Metaver® R special feature is its capacity to bind large amount of free lime by forming new stable CSH-phases. Speed and amount of this reaction may be controlled through chemical and construction adequate methods



With respect to its reactivity Metaver® R can be qualified as "very reactive ". Together with lime and water the setting will occur in about 3 hours (method Newchem).

# **Application**

Metaver® R is a pozzolanic mineral additive that may improve many performances of hydraulic cementitious mortars, concrete and analogous products.

Metaver® R is easily mixed in and gives a soft plastic consistence that is easy to work. Through its particle size distribution very low increase in water demand is given.

Metaver® R has shown its advantages in applications where strength, density and resistance are requested.

In the following applications Metaver® R should be very useful:

Lime binding cement free mortars, coatings, injection for antique buildings Efflorescence

roofing tiles, facade precast

Strength with silicates for geopolymers, renders based on lime and cement

Resistance coatings of waste water or see water constructions

Durability improved alkali silicate reaction

Dosage 5 to 20 % replacement of cement by weight.

**Stability** unlimited in dry conditions.

Storage in protected and dry rooms.

**Packaging** in big bags of 1000 kg or bulk

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